Synthesis of $ZnWO_4$: Eu^{3+} and $Zn_xMg_{1-x}WO_4$: Eu^{3+} X-ray-excitable phosphor nanoparticles

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 $\rm ZnWO_4:Eu^{3+}$ and $\rm Zn_xMg_{1-x}WO_4:Eu^{3+}$ nanoparticles were obtained by the microwave-hydrothermal and the flux methods. The optimal conditions for obtaining nanocrystals with bright luminescence in the "red" spectral region are determined. The X-ray luminescence intensity of the 614 nm band for $\rm ZnWO_4:Eu^{3+}$ and $\rm Zn_{0.685}Mg_{0.285}Eu_{0.03}WO_4$ nanoparticles are 71 % and 108 %, respectively, versus the 500 nm intrinsic X-ray luminescence intensity of $\rm ZnWO_4$ single crystal. $\rm ZnWO_4:Eu^{3+}$ and $\rm Zn_xMg_{0.97-x}Eu_{0.03}WO_4$ scintillation nanomaterials are promising for luminescent tomography for visualization of biological objects. Keywords: tungstate nanocrystals, X-ray phosphor, luminescent tomography.

Получены нанокристаллы $ZnWO_4$: Eu^{3+} и $Zn_\chi Mg_{7-\chi}WO_4$: Eu^{3+} гидротермальным микроволновым методом и раствор-расплавным методом. Определены оптимальные условия получения нанокристаллов с ярким свечением в красной области спектра. Нанокристаллы $ZnWO_4$: Eu^{3+} и $Zn_{0.685}Mg_{0.285}Eu_{0.03}WO_4$ имеют интенсивность рентгенолюминесценции в полосе 614 нм 71 % и 108 %, соответственно, от интенсивности собственной рентгенолюминеский и 108 %, соответственно, от интенсивности собственной и 108 %, соответственной и 108 %, соответственно и 108 %, соответ

несценции при $\lambda=500$ нм монокристаллического образца $ZnWO_4$. Сцинтилляционные наноматериалы $ZnWO_4$: Eu^{3+} и $Zn_\chi Mg_{1-\chi}WO_4$: Eu^{3+} перспективны для использования в люминесцентной томографии для визуализации биологических объектов.

Синтез наночастинок рентгенолюмінофорів $ZnWO_4$: Eu^{3+} і $Zn_\chi Mg_{1-\chi}WO_4$: Eu^{3+} . I.A.Тупіцина, Г.Г.Якубовська, <math>A.M.Пузан, O.M.Вовк.

Отримано нанокристали ZnWO $_4$:Eu $^{3+}$ i Zn $_x$ MO $_4$:Eu $^{3+}$ гідротермальним мікрохвильовим методом і розчин-росплавним методом. Визначено оптимальні умови отримання нанокристалів з яскравим світінням в "червоній" області спектра. Нанокристали ZnWO $_4$:Eu $^{3+}$ і Zn $_{0.685}$ Mg $_{0.285}$ Eu $_{0.03}$ WO $_4$ мають інтенсивність рентгенолюмінесценції у смузі 614 нм 71 % і 108 %, відповідно, від інтенсивності власної рентгенолюмінесценції при $\lambda = 500$ нм монокристалічного зразка ZnWO $_4$. Сцинтиляційні наноматеріали ZnWO $_4$:Eu $^{3+}$ і Zn $_x$ MO $_4$:Eu $^{3+}$ перспективні для використання у люмінесцентній томографії для візуалізації біологічних об'єктів.

1. Introduction

X-ray fluorescence imaging is a new method of biomedical imaging [1-5]. However, nowadays the sensitivity of research equipment is insufficient, which leads to low spatial resolution. The combination of this method with the possibility of using nanoparticles as a contrast medium demonstrates the opportunity for improving of research equipment functional parameters [6]. It is known that nanoparticles selectively accumulate in the tumor (enhanced penetration and retention (EPR) effect) [7, 8], and it can lead to a significant increase in detectability research capacity. The luminescence excited with X-rays radiation allows to visualize the deep-lying tumors. In this method, the nanoparticles with red and near infrared X-ray excited emissions (~600-1400 nm) should be used in the so-called biological tissue transparency window [9]. In the mentioned spectral region, the absorption coefficients of water, melanin, desoxy- and hemoglobin (of blood) are low. The development of the methods using the X-ray luminescence tomography for visualizing biological objects was the driving force for the search of new X-ray-excitable phosphors [10-15], in particular the attention was paid to the Ln³⁺-doped nanoparticles.

The scintillation materials based on $ZnWO_4$ attract particular attention because its X-ray luminescence parameters close to those of cadmium tungstate while it has not toxicity.

Several synthesis methods for obtaining ZnWO₄ nanoparticles were introduced earlier: sol-gel [16, 17], hydrothermal [18], solvotermal [19, 20], molten salt (flux) [21], microemulsion-based synthesis [22] etc. Hydrothermal synthesis with microwave heating makes it possible to quickly obtain products of a required morphology and dispersion with a narrow particle size distribution and a high degree of purity. We have previously shown that ZnWO₄ nanocrystals obtained by the flux method in lithium nitrate have the most intense X-ray luminescence [23]. In addition, we obtained by this method and investigated mixed Zn_xMg₁ _xWO₄ nanocrystals [24]. The effect of light output increasing for the mixed Zn_xMg₁ $_{x}WO_{4}$ single crystals, with a maximum at x= 0.5 [25], was also found for nanocrystals of the same composition [24]. However, an anomalous increasing of this effect more than three times was shown at transition to nanoscale sizes.

The aim of the work was to obtain $ZnWO_4$: Eu^{3+} and $Zn_xMg_{1-x}WO_4$: Eu^{3+} nanoparticles as X-ray-excitable phosphor in the "red" region.

2. Experimental

2.1 Synthesis of nanoparticles

 $Hydrothermal\ synthesis\ with\ microwave\ heating$

We used the following starting materials: $Na_2WO_4\cdot 2H_2O$ (special purity grade), $Zn(NO_3)_2\cdot 6H_2O$ (reagent grade), $NH_3\cdot H_2O$ of analytical grade purity (98 %), HNO_3 (99.99 %) manufactured by Merk, EuO (99.999 %) manufactured by Sigma-Aldrich. $Eu(NO_3)_3\cdot 6H_2O$ was prepared by dissolving EuO with concentrated nitric acid. All solutions were prepared in distilled water without additional purification of the starting materials.

Initially, amorphous precipitate was prepared by co-precipitation of 0.1 M aqueous solutions of nitrates and Na₂WO₄ at the room temperature with vigorous stirring. pH of solutions was adjusted by adding dilute aqueous solutions of 30 % NH₃·H₂O. The synthesis was carried out by microwave hydrothermal method on microwave installation MARS (GEM Corporation Matthews, USA) at the temperature of 200°C and frequency of 2,45 GHz for 30 min. The synthesis temperature was previously determined in experiments on the preparation of undoped ZnWO₄ nanocrystals [26]. Upon completion of the synthesis the white precipitate was filtered, washed with distilled water and dried at 80°C in air for 3 h.

Flux synthesis

For the synthesis, we used zinc and europium nitrates, sodium tungstate, described above, and Mg(NO₃)₂·6H₂O, which was prepared by dissolving MgO (special purity grade) in concentrated nitric acid.

 ${\rm Zn_xMg_{1-x}WO_4:Eu^{3+}}$ nanocrystals were obtained by crystallization of amorphous precipitate in molten salt of LiNO $_3$ [24]. Initially, amorphous ${\rm Zn_xMg_{1-x}WO_4:Eu^{3+}}$ samples were obtained by co-precipitation of 0.1 M aqueous solutions of nitrates (and corresponding amount of europium nitrate) and ${\rm Na_2WO_4}$ at the room temperature with vigorous stirring. The purified and dried precipitates were mixed with lithium nitrate in a weight ratio of 1:10 and melted at 300°C, followed by exposure for 16 h. The reaction product was washed, filtered and dried at 80°C in air.

2.2 Characterization

X-ray phase analysis of the samples was characterized by X-ray powder diffraction (XRD) on Siemens D-500 powder diffractometer (radiation Cu-K α , $\lambda=1.54184$ Å, secondary beam graphite monochromator, Bragg-Brentano geometry).

Morphology of the nanocrystals was investigated by transmission electron microscopy (TEM) using EM-125 (SELMA, Ukraine) microscope. Electron accelerating voltage was 125 kV, the survey was carried out in the bright field mode, and the image was recorded by CCD matrix.

The X-ray luminescence spectra of the nanocrystals were recorded by means of spectrometric complex KSVU-23. X-ray source REYS ($U_a \le 40~{\rm keV},~I_a \le 50~{\rm \mu A}$) was used as an excitation.

3. Result and discussion

 $3.1~ZnWO_4$:Eu $^{3+}$ nanoparticles, obtained by hydrothermal synthesis with microwave heating

The samples of $ZnWO_4$: Eu^{3+} nanoparticles were obtained ($C_{Eu^{3+}}=0.5$, 1, 7, 10 at.%) and the effect of the pH of the solution on the phase composition and morphology of zinc tungstate nanocrystals was studied.

XRD patterns proved that all nanocrystals are monophasic with a wolframite-type monoclinic structure of ZnWO₄ (JCDPS No. 15-0774). However, for samples with = 7 and 10, a noticeable shift in the position of the XRD lines is observed. This indicates a change in the crystal lattice parameters due to Eu3+ entering to the lattice (Fig. 1).

Earlier, we showed that microwave synthesis of undoped $ZnWO_4$ at $200^{\circ}C$ lead to formation of nanoparticles in the shape of "grains" 25-50 nm (pH of solution is 5.5-6.2) and "rods" 250-300 nm in length and 30 nm in diameter (pH ~ 8-9.5) [26]. This morphology of nanoparticles is associated with a predominant growth by one of the crystallographic directions due to the anisotropic structure of $ZnWO_4$.

isotropic structure of ZnWO₄. The TEM-analysis of ZnWO₄:Eu³⁺ nanoparticles showed that pH ~ 6.2 of solution leads to the formation of nanoparticles with a diameter of about 10 nm and a length of 30÷50 nm in case of $C_{\rm Eu^{3+}}=0.5$ % and a diameter of about 20 nm and a length of 50 nm in case of $C_{\rm Eu^{3+}}=7$ % (Fig. 2). Significant increasing of ZnWO₄:Eu³⁺ nanoparticles length, as well as for ZnWO₄ [26], are ob-

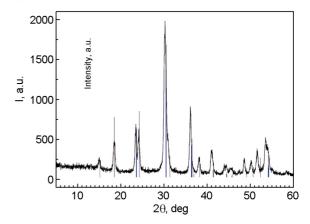


Fig. 1. X-ray diffraction patterns of $ZnWO_4$ (7 % Eu^{3+}) nanocrystals obtained at pH ~ 8 and 200 °C by microwave-hydrothermal synthesis. Vertical lines correspond to the position of the peaks of $ZnWO_4$ according to JCDPS No. 15-0774.

served when pH of solution increase to 8. For a small concentration of Eu^{3+} (0.5 % and 1 %) at pH ~ 8 the nanoparticle sizes are $\varnothing(15-20)$ nm×(150-180) nm. A slight increasing of particles to $\varnothing 25$ nm $\times (150-$ 180) nm is observed with an increasing of europium concentration up to 7 %, however, at $C_{\mathrm{Eu^{3+}}} =$ 10 % grains with a size of about 10 nm are formed. The doping of ZnWO₄ by europium slightly accelerates diffusion and leads to a small increasing of nanoparticles size (Fig. 2a and b, c and e). But this is observed only for C_{Eu}^{3+} = $0.5 {\div} 7~\%\,.$ With a further increasing of the europium concentration up to C_{Eu}^{3+} = 10 %, a sharp slowdown of nanocrystals growth and a decreasing of grain size by more than 10 times are observed.

Measurement of the X-ray luminescence spectra of samples of ZnWO₄:Eu³+ nanocrystals with $C_{\rm Eu³+}=1$ % showed an increasing of the luminescence intensity by more than 3 times when pH increase from 6.2 to 8 (Fig. 3a). Such a trend is observed both in the 500 nm band due to the intrinsic luminescence band of the WO₆ complex and in the luminescence bands associated with transitions of $^5D_0 \rightarrow ^7F_j$ to Eu³+ ions. The most intensive peak of 614 nm corresponds to the intracenter transition $^5D_0 \rightarrow ^7F_2$.

The photoluminescence of ZnWO₄:Eu³⁺ has been studied quite well, since this material is promising as a white phosphor [27]. It was shown in these works that energy transfer from tungsten luminescence center to Eu³⁺

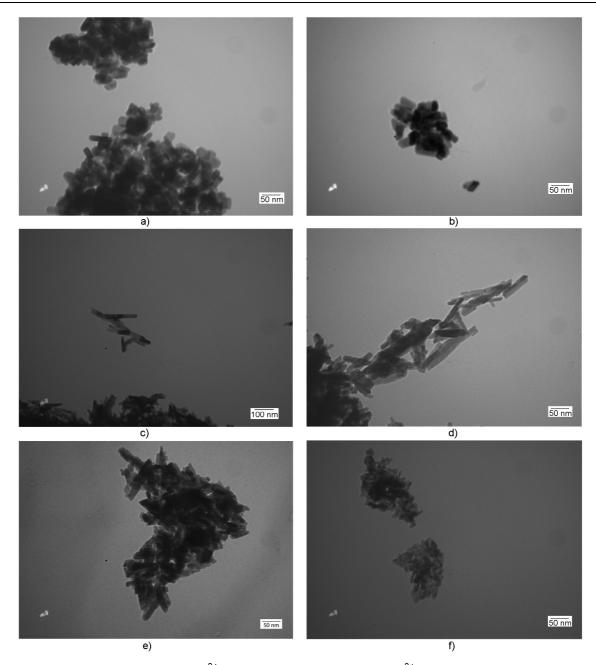


Fig. 2. TEM images of ZnWO $_4$:Eu $^{3+}$ nanocrystals with different Eu $^{3+}$ concentrations obtained from solutions with different pH: a) ZnWO $_4$ (0.5 % Eu) pH 6.2, b) ZnWO $_4$ (7 % Eu) pH 6.2, c) ZnWO $_4$ (0.5 % Eu) pH 8, d) ZnWO $_4$ (1 % Eu) pH 8, e) ZnWO $_4$ (7 % Eu) pH 8, f) ZnWO $_4$ (10 % Eu) pH 8.

upon photoexcitation ($\lambda_{ex} = 280$ nm, 330 nm) is observed. It was found that in the photoluminescence spectra of ZnWO₄:Eu³⁺ with an increasing of europium concentration, the intensity of the 470 nm band decreases and the intensity of the Eu³⁺ band in the "red" region of the spectrum increases [27]. We do not observe such an exact correlation for the X-ray luminescence spectra of samples with different concentrations of europium (Fig. 3b) since, in

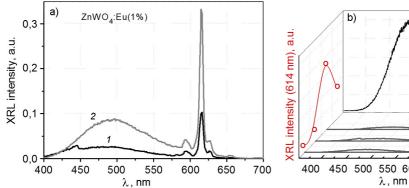
addition to the process of energy transfer, we showed that for ZnWO₄ nanocrystals there is a direct relationship between the size of the nanoparticle and the X-ray luminescence intensity [28]. The test samples had differences in size (Fig. 2c-f).

For ZnWO₄:Eu³⁺ samples obtained from solutions with pH ~ 8, the increasing of europium concentration from 0.5 % up to 7 % leads to increasing of luminescence intensity, especially the 614 nm band. When the europium concentration increases up to

Table 1. The X-ray luminescence intensity at λ_{max} of the ZnWO₄ single crystal and ZnWO₄:Eu³⁺

nanocrystals obtained from solutions with pH ~ 8

Sample	X-ray luminescence intensity at $\lambda_{max} = 500$ nm, a.u.	X-ray luminescence intensity at $\lambda_{max} = 614 \mathrm{nm}$
ZnWO ₄ crystal	1	0.1
$ZnWO_4$: $Eu(0.5\%)$	0.03	0.07
ZnWO ₄ :Eu(1 %)	0.02	0.10
ZnWO ₄ :Eu(7 %)	0.02	0.71
ZnWO ₄ :Eu(10 %)	0.01	0.39



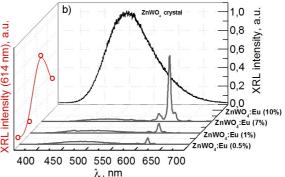


Fig. 3. X-ray luminescence spectra of ZnWO₄:Eu³⁺ nanocrystals: a) $C_{\rm Eu}^{\rm 3+}=1~\%$, (1) — obtained from solutions with pH ~ 6.2, (2) - pH ~ 8; b) obtained from solutions with pH ~ 8 and the spectrum of a ZnWO₄ single crystal.

10 %, a decreasing of the luminescence intensity of europium is observed, which may be due to both quenching and a decreasing of nanoparticles size, as was found for ZnWO₄ nanoparticles [28]. In favor of the latter assumption, it is intensity decreasing of the main luminescence band $\lambda = 500$ nm is observed for ZnWO₄:Eu³⁺ nanocrystals with $C_{\text{Eu}}^{3+} = 10 \%$. Table 1 shows the X-ray luminescence intensities of ZnWO₄:Eu³⁺ nanocrystals obtained from solutions with pH ~ 8 versus data for ZnWO₄ single crystal. The intensity of "red" luminescence band for $ZnWO_4$: Eu^{3+} nanocrystals with $C_{\text{Fu}}^{3+} = 7 \%$ is comparable with the intrinsic luminescence of the ZnWO₄ single crystal and is equal to 71 % .

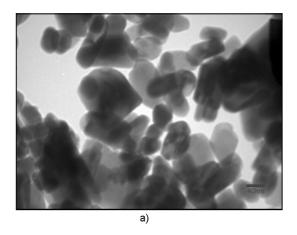
3.2 Flux synthesis of tungstate nanocrystals

The mixed nanocrystals of zinc and magnesium tungstates doped with europium were obtained in this work by the flux method. XRD patterns proved that all $Zn_xMg_{0.97-x}Eu_{0.03}WO_4$ nanocrystals are monophasic with a wolframite-type monoclinic structure (JCDPS No. 15-0774). The TEManalysis of nanoparticles showed that sam-

ples of different compositions are grains with a size of up to 200 nm. We did not observe correlations of the composition of nanoparticles and grain sizes. The TEM image of $Zn_{0.485}Mg_{0.485}Eu_{0.03}WO_4$ nanoparticles is shown in Fig. 4.

In [24], we showed that for undoped mixed nanocrystals of zinc and magnesium tungstate was found 4.5-fold increasing of the X-ray luminescence intensity for $Zn_{0.5}Mg_{0.5}WO_4$ versus $ZnWO_4$ [24]. This is due to the observed a non-linear dependence of the oxygen vacancy concentration on the ratio of zinc and magnesium cations in $Zn_xMg_{1-x}WO_4$ nanocrystals with a minimum for Zn_{0.5}Mg_{0.5}WO₄ sample. Oxygen vacancies in mixed crystals lead to lattice distortion and formation of a nonradiative relaxation channel competing with the WO_6^{6-} luminescence center that reduce the luminescence intensity of the main band.

The X-ray luminescence spectra of $Zn_xMg_{0.97-x}Eu_{0.03}WO_4$ nanoparticles are a superposition of the intrinsic luminescence band of wolframite with $\lambda_{max}=500$ nm and the transition bands to Eu³⁺ (Fig. 5). There are also shows the spectrum of ZnWO₄ sin-



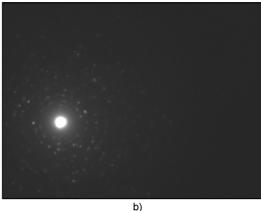


Fig. 4. TEM-image and diffraction pattern of $Zn_{0.485}Mg_{0.485}Eu_{0.03}WO_4.$

gle crystal. The X-ray luminescence intensities of all the $Zn_xMg_{0.97-x}Eu_{0.03}WO_4$ samples were calculated versus the parameter of ZnWO₄ single crystal (shown in Table 2). The dependence of the X-ray luminescence intensity at $\lambda_{max}=614$ nm on the composition of mixed nanocrystal is nonlinear and has a maximum for the $Zn_{0.685}Mg_{0.285}Eu_{0.03}WO_4$ sample. The X-ray luminescence intensity of this sample at $\lambda=614$ nm is slightly higher than the intrinsic X-ray luminescence intensity ($\lambda=500$ nm) of ZnWO₄ single crystal, which makes this material promising for luminescent tomography of biological objects.

4. Conclusions

The nanosized ZnWO₄:Eu³⁺ were obtained by the hydrothermal-microwave method with varying europium concentration and preparation conditions. XRD, TEM images, and X-ray luminescence of the samples were studied. The most intense X-ray luminescence in the "red" region of the spectrum was observed for the sample with 7 % of Eu³⁺, which was prepared in the solution with pH ~ 8 at 200°C. The X-ray luminescence intensity of the 614 nm band for the

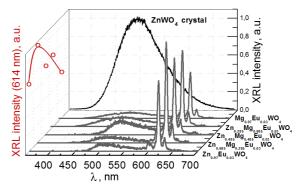


Fig. 5. X-ray luminescence spectra of $Zn_xMg_{0.97-x}Eu_{0.03}WO_4$ nanocrystals obtained by the flux method.

sample is 71 % versus the 500 nm intrinsic X-ray luminescence band of $\rm ZnWO_4$ single crystal.

 $\rm Zn_x Mg_{0.97-x} Eu_{0.03} WO_4$ mixed nanocrystals were obtained by the flux method and their complex study was carried out. The intensity dependence of the "red" X-ray luminescence band (614 nm) on the composition of the mixed nanocrystal is nonlinear and has a maximum for the $\rm Zn_{0.685} Mg_{0.285} Eu_{0.03} WO_4$ sample. The X-ray luminescence intensity of

Table 2. The X-ray luminescence intensity at λ_{max} of the $ZnWO_4$ single crystal and $Zn_xMg_{0.97-x}Eu_{0.03}WO_4$ nanocrystals (obtained by the flux method)

Sample	X-ray luminescence intensity at $\lambda_{max} = 500$ nm, a.u.	X-ray luminescence intensity at $\lambda_{max} = 614$ nm, a.u.
ZnWO ₄ crystal	1	0.1
Zn _{0.97} Eu _{0.03} WO ₄	0.07	0.76
Zn _{0.685} Mg _{0.285} Eu _{0.03} WO ₄	0.06	1.08
Zn _{0.485} Mg _{0.485} Eu _{0.03} WO ₄	0.12	0.79
Zn _{0.285} Mg _{0.685} Eu _{0.03} WO ₄ F255	0.10	0.80
Mg _{0.97} Eu _{0.03} WO ₄	0.06	0.49

this sample at $\lambda=614$ nm exceeds the intensity of intrinsic X-ray luminescence ($\lambda_{max}=500$ nm) of ZnWO₄ single crystal.

The obtained scintillation nanomaterials are promising for luminescent tomography for visualization of biological objects.

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