

## Thermal stability of titanium nitride layers synthesized by thermal-ion reactive technique

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Thermal stability of  $\text{TiN}_x$  films deposited by thermal-ion reactive technique onto the  $n^+$ -Si substrate and  $\text{Pd}_2\text{Si}-n^+$ -Si structure has been investigated. Static  $I-V$  curves for diode structures were measured both prior to and after rapid (60 s) thermal annealing in  $\text{H}_2$  atmosphere at  $T = 400, 600$  and  $800^\circ\text{C}$ . After heat treatment for 10 min. in vacuum at  $T = 600$  and  $800^\circ\text{C}$ , structural properties of  $\text{TiN}_x$  films and microhardness were examined for samples of both types. The  $\text{TiN}_x$  films grown on  $n^+$ -Si substrate and  $\text{TiN}_x-n-n^+$ -Si diode structures retain thermal stability up to  $800^\circ\text{C}$  and better structural perfection than the  $\text{TiN}_x$  layers grown on the  $\text{Pd}_2\text{Si}-n^+$ -Si structures. Physical reasons for such effects are discussed.

Исследована термостабильность пленок  $\text{TiN}_x$ , осажденных термоионным реактивным методом на подложку  $n^+$ -Si и на структуру  $\text{Pd}_2\text{Si}-n^+$ -Si. До и после быстрых (60 с) термических отжигов в атмосфере  $\text{H}_2$  при  $T = 400, 600$  и  $800^\circ\text{C}$  измерялись статические вольтамперные характеристики диодных структур, а после термообработки продолжительностью 10 мин. в вакууме при  $T = 600$  и  $800^\circ\text{C}$  на образцах обоих типов были исследованы структурные свойства пленок  $\text{TiN}_x$  и микротвердость. Пленки  $\text{TiN}_x$ , выращенные на подложке  $n^+$ -Si, и диодные структуры  $\text{TiN}_x-n-n^+$ -Si оказались термостабильными до температуры  $800^\circ\text{C}$  и более структурно-совершенными, чем слои  $\text{TiN}_x$ , выращенные на структурах  $\text{Pd}_2\text{Si}-n^+$ -Si. Обсуждаются физические причины подобных эффектов.

For many years the specialists engaged in technology of contacts have been taking an active interest in the Schottky barrier diodes and ohmic contacts to nitrides and borides of refractory metals [1–4]. Titanium nitride is most extensively studied in this area. Various versions of its thin film preparation technology are well developed, and the properties of this object have been studied rather well. This interest is motivated, first of all, by high chemical inertness of titanium nitride to semiconductors:

no chemical reactions occur at temperatures from the operating temperature range and even at higher ones.

However, along with such promising features, these films most often demonstrate structural-phase inhomogeneity. Its elimination makes a complicated physico-technological problem, solution thereof could provide further progress in manufacturing technology of semiconductor devices. Therefore, the objective of this work was thermal stability investigation of titanium nitride